



HA 642
Power unit

HA 642



HA 642 Power unit (with carriage for cutting ring pre-assembly)

Capacity:

- For tubes from 6-42 mm Ø
- With adapter for using cutting ring device for single and multi bite cutting rings according DIN 2353 (VVS 642 HA)
- With adapter for using flaring device 37° and 10° (VBG 642 HA or VBG 642 HAV)

Machine equipment-/basic accessories

- With power unit controlled via a 4/3 directional control valve
- Manual operation using push buttons
- Pressure adjustment via pressure regulating valve according to scale
- Colour RAL 3020 red, RAL 7047 grey

Technical equipment

- Power electro hydraulic
- Standard hydraulic cylinder
- Hydraulic components Mannesmann Rexroth
- Electric components Klöckner-Moeller

Maschine data

- Nominal pressure 210 Operating pressure 200 bar
- Operating voltage 400 V - 50 Cyl. - 3 Ph. - 1,1 kW
- Measurements approx.
 - Length 650 mm
 - Width 450 mm
 - Height 500 mm
- Weight approx. 75 kg

Carriages for cutting ring pre-assembling**VVS 642 HA carriage for cutting ring pre-assembling**

Capacity:

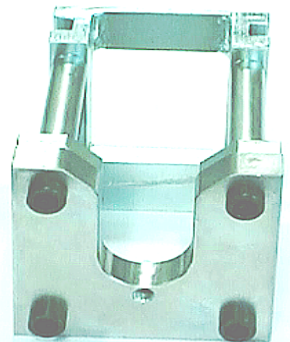
- For tubes from 6-42 mm Ø
- For pre-assembling single and multi bite rings according to DIN 2353
- For rings with soft sealing for tube-drm. 28 mm and bigger single Pressure contact plates are needed

Machine equipment-/basic accessories

- For use with hydraulic power unit HA 642 and HA 642 A

Machine data:

- Operation pressure 250 bar
- Weight approx. 5 kg



VVS 642 H

Interest?**Please contact us**

Valid from 01/11/2013 until revocation - This machine is available from stock - subject to prior sale and technical change! - Delivery including operation manual in german or english. - This offer is involving our General terms and Conditions (AGB), which you can find for download on our homepage www.transfluid.de.



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